

Micromax™ 7162

Electronic Inks and Pastes

Electroluminescent Materials

Micromax™ 7162 electroluminescent material is a translucent conductor designed for use as the front electrode for manufacturing Electroluminescent (EL) lamps. It is designed to be used as the first printed layer for lamps fabricated on PET or alternative (non-transparent) substrates which are compatible with Micromax™ electroluminescent compositions.

Product benefits

- Screen printable front electrode
- Low-cost translucent conductor
- High coverage
- Neutral body color
- Cadmium, Lead, Nickel and Phthalate free*

*Cadmium, Lead, Nickel and Phthalate 'free' as used herein means that cadmium, lead, nickel, and phthalate are not intentional ingredients in and are not intentionally added to the referenced product. Trace amounts however may be present.

Product information

Solvent or thinner	Micromax™ 8260
Solid content	41.5 - 44 ^[1] %
[1]: 130 °C/2hrs	

Rheological properties

Viscosity	3.5 - 10 ^[2] Pa.s
[2]: Brookfield RVT, UC&SP, 10 rpm, 25 °C	

Application technique

Mask mesh	62 - 77 ^[3]
Mask emulsion	20 - 25 µm
Drying time	5 min
Drying temperature	130 °C
Theoretical coverage	110 - 130 ^[4] cm ² /g
Recommended film thickness, dried	25 - 40 ^[5] µm

[3]: Screen Types: Polyester, 62T-77T

[4]: printed on 125µm polyester film

[5]: layer thickness

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Electrical properties

Surface resistivity

$\leq 1.5E7^{[6]}$ mOhm per square

[6]: at 25µm, printed on 125µm polyester film

Storage and stability

Shelf life

6^[7] months

[7]: in unopened containers, from date of shipment, at temperature <25°C

Additional information

How to use

Processing

- **Substrates**
 - Print treated polyester film, printed circuit boards
- **Screen types**
 - Polyester: 77T-62;
 - 20 - 25µm emulsion
- **Printing**
 - Semi-automatic or manual
 - The composition must be thoroughly mixed before use. This best achieved by slow, gentle, hand stirring with a clean, preferably plastic spatula for several minutes. Care must be taken to avoid air entrapment. Printing should be performed in a clean and well-ventilated area.
 - Note: optimum printing characteristics are generally achieved in the room temperature range of 20°C - 23°C. It is therefore important that the material, in its container, is at this temperature prior to commencement of printing.
- **Layer thickness**
 - 20 - 40µm (dry)
- **Work life**
 - > 1 hour
- **Clean-up solvent**
 - Ethylene diacetate, Acetone
- **Drying**
 - Box oven : 130°C/5 min.

Properties

- Information in this datasheet shows anticipated typical physical properties for Micromax™ 7162 based on specific controlled experiments in our labs and are not intended to represent the product specifications, details of

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which are available upon request.

Storage and shelf life

Containers should be stored, tightly sealed, in a clean, stable environment at room temperature (<25 °C). Shelf life of material in unopened containers is six months from date of shipment. Some settling of solids may occur, and compositions should be thoroughly mixed prior to use.

Safety and handling

For safety and handling information pertaining to this product, read Safety Data Sheet (SDS).

NOTICE TO USERS: Values shown are based on testing of laboratory test specimens and represent data that fall within the standard range of properties for natural material. These values alone do not represent a sufficient basis for any part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes. Colourants or other additives may cause significant variations in data values. Properties of moulded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Other than those products expressly identified as medical grade (including by MT® product designation or otherwise), Celanese's products are not intended for use in medical or dental implants. Regardless of any such product designation, any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use. To the best of our knowledge, the information contained in this publication is accurate; however, we do not assume any liability whatsoever for the accuracy and completeness of such information. The information contained in this publication should not be construed as a promise or guarantee of specific properties of our products. It is the sole responsibility of the users to investigate whether any existing patents are infringed by the use of the materials mentioned in this publication. Moreover, there is a need to reduce human exposure to many materials to the lowest practical limits in view of possible adverse effects. To the extent that any hazards may have been mentioned in this publication, we neither suggest nor guarantee that such hazards are the only ones that exist. We recommend that persons intending to rely on any recommendation or to use any equipment, processing technique or material mentioned in this publication should satisfy themselves that they can meet all applicable safety and health standards. We strongly recommend that users seek and adhere to the manufacturer's current instructions for handling each material they use, and entrust the handling of such material to adequately trained personnel only. Please call the telephone numbers listed for additional technical information. Call Customer Services for the appropriate Materials Safety Data Sheets (MSDS) before attempting to process our products.

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